

NIPPON KAIJI KYOKAI

Approval No. NKY-3338 Certificate No. TA17254E



TYPE APPROVAL FOR WELDING CONSUMABLE

Brand:

GeKa ELOX UP 2209 / GeKa ELIFLUX BSS-D

[Wire / Flux]

Applicant:

Gedik Kaynak Sanayi ve Ticaret A.S.

Pendik, Istanbul, TURKEY

Manufacturer:

Gedik Kaynak Sanayi ve Ticaret A.S.

Pendik, Istanbul, TURKEY

Grade:

Manufacturer's Specification

Welding Process:

Submerged Arc Welding

Technique:

Multi-Run

Welding Positions and Max. Diameter of Wire: See Table 1

Current:

AC

Shielding Gas:

Not Applicable

Applicable Parent Material:

Stainless Steels

Specific Grade:

"KSUS329J3L", "S31803 and S32205 specified in ASTM

A240" and Equivalent Duplex Stainless Steels

Remarks:

1) Chemical composition and mechanical properties are to comply with the requirements specified in Table 2 and Table 3.

2) Test requirements for annual inspection are to comply with Table 4.

THIS IS TO CERTIFY that the above mentioned welding consumable has been approved by the NIPPON KAIJI KYOKAI in accordance with the requirements of the Society's Rules.

This Certificate will remain in force until 27 February 2018. Issued at Tokyo on 28 February 2017.

T. Imamura

General Manager Material and Equipment Department

Note: The validity of this certificate may be renewed by endorsement on the attached sheet upon completion of the annual inspections.

The validity of this certificate has been renewed	The validity of this certificate has been renewed
until 17 18 January 2019 .	until 10 February 2020.
Date: 18 700, 2018	Date: 11 February, 2019
Surveyor	Surveyor
The validity of this certificate has been renewed	The validity of this certificate has been renewed
until 05 April 2021 .	until 05 Sept. 2022 .
Date: 06 April 2020	Date: 06 Sept : 2391
Surveyor	Surveyor
The validity of this certificate has been renewed	The validity of this certificate has been renewed
until 19 August 2023.	until
Date: 20 Ayourt 2022	Date:
Surveyor	Surveyor
The validity of this certificate has been renewed	The validity of this certificate has been renewed
until	until
Date:	Date:
Surveyor	Surveyor
The validity of this certificate has been renewed	The validity of this certificate has been renewed
until	until
Date:	Date:
Surveyor	Surveyor